THE STORY OF AIRCRAFT MAINTENANCE MAINTENANCE RECORD SYSTEM



RIGHT ENGINE
MAINTENANCE
RECORDS



# ENGINE MAINTENANCE RECORDS

Log No.

Aircraft Registration No.						
Engine Manufacturer <u>LyComing</u> Model <u>10-540-51A5 mm</u> Serial No. <u>L-13828-48A</u>						
Date installed on aircraft						
Time Between Overhauls (TBO) Hours						
If used on multi-engine aircraft:  ☐ Right ☐ Left ☐ Front ☐ Rear						



(All applicable information must be filled in)

# AEROTECH PUBLICATIONS INC.

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SUB-TOTALS this page

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR REGORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING	WORK
11110		1454.0		TOTALS brought forward from previous page	0.15.90
שונפונים		00.0		PRO AERO ENGINES INC.  2965 Airport Road, Kamloops B.C. V2B 7W8 Canada  D.O.T. App. N	0,. 13-82
				LOGBOOK INSERT	
				Engine Make: Lycoming Engine Model: IO-540-S1A5 MM Engine Serial Number: L-13828-48A  Engine Serial Number: L-13828-48A	
				The crankcase assembly was overhauled and tested as per the Manufactur overhaul manual. New cylinders P/N 05K21118, S/N E43606-1-2-3-4-5-6 All applicable Service Bulletins and Airworthiness Directives to date have embodied. Details on file under work order # E43606.	mstance.
				Signature of authorized person Jamile Charlton - SCA PAEI # 8	11/05
					FOUND
		A	NUMBER OF AD, SB ETC. D. 63-14-03 (S	DESCRIPTION OF AU, 38, MODILIO	EMBODIED EMBODIED !
		A	D. 66-20-04 (S	B. 293) OIL FILTER ADAPTER GASKET  B. 307) OIL FILTER ADAPTER GASKET  B. 367F) PISTON PINS  B. 381B, 385C) OIL PUMP DRIVE SHAFT/IMPELLER  B. 381B, 385C) OIL PUMP DRIVE SHAFT/IMPELLER	
		A	D. 87-10-06R1(S	B. 477A) ROCKEX STAN ROCKE	
		Ā	D. 95-07-01 (S	SUPERIOR AIR # 95-002) CONNECTING ROD BOLTO S.R. 454B, 455D, 524, 456) ENGINE OIL PUMP IMPELLERS	X
		Ā	.D. 98-17-11 N	M.S.B. 527C) PISTON PINS IELSON BALANCING SERVICE CRANKSHAFT M.S.B. 543B) CONVERTER PLATE	
		A A	D. 02-19-03 (I	M.S.B. 352) CRANKSHAFT REPLACEMENT M.S.B. 342D) EXTERNALLY MOUNTED FUEL INJECTOR LINES M.S.B. 342D) EXTERNALLY MOUNTED FUEL INJECTOR LINES	X X X
		F 18	A.D. 04-10-14	M.S.B. 554 SUP. 5) CRANKSHAFT GEAR RETAINING BOLT A.D. 2004-05-24, M.S.B. 475C, S.L. 163C) CRANKSHAFT GEAR RETAINING BOLT PARTS REPLACEMENT AT OVERHAUL S.B. 3428 SUP. 1) FUEL LINE AND SUPPORT CLAMP INSPECTION AND INSTALLATION S.B. 3428 SUP. 1) FUEL LINE AND SUPPORT CLAMP INSPECTION AND INSTALLATION	X
			M.S.B. 518C / M.S.B. 553	S.B. 342B SUP 17 DET CITY OF SUPPASS VALVES NSPECTION OF THERMOSTATIC BYPASS VALVES CRANKSHAFT INSPECTION OF LYCOMING SIX CYLINDER TURBOCHARGED ENGINES (S.B. 555 SUP. 2) OIL PUMP BODY PLUG INSPECTION	×
			- 1 1100F	DOWELS AND O-RINGS ON THRU STUDS	X
			S.I. 1225D S.I. 1267C	PISTON PIN PLUG USAGE PISTON PIN PLUG USAGE	X
			S.I. 1485A	EXHAUST VALVE AND GUIDE IDENTIFICATION PROCEDURE OIL DRAINBACK TUBE CLEARANCE MAIN AND CONNECTING ROD BEARING UPGRADE	XXXXX
				SUB-TOTALS this page	
				TOTALS-Carry forward to next page	

RIGHT RIGHTSG 47 TA

N26DS

sn: 61P-0703-7963337

-Left-Engine Log Entry

Hobbs Time: 940.5

Engine: Lycoming IO-540-S1A5MM

Date: 7/10/2006 s/n: L-13828-48A

AD 90-01-02 (Tailpipe Inspection) complied with by visual inspection of Machen Inconcl tailpipes; compliance next due at Hobbs 2399.6

AD 2002-24-07 complied with - scavenge pumps replaced, no further action required.

AD 2002-26-01 (Fuel line security) complied with this date next due hobbs 1040.5 or 7/2007 whichever comes first.

AD 2003-14-03 (Fuel pump) complied with (initial compliance) by re-torque, compliance next due 6/2007 or 990.5 hobbs.

AD 2003-14-03 complied with by torque check. Next due 1/10/2007 or hobbs = 990.5, whichever comes first. This AD is recurrently due until 100 hours TIS with torque remaining in specification IAW Lycoming SB 529B.

AD 2004-05-24 (Crank gear retaining bolt) complied with at engine overhaul, subject part is not installed on this engine.

AD 2005-19-11 (Lycoming crankshafts 300 hp and lower) complied with this date, does not apply by date of manufacture of crankshafts. Left and right crankshafts both were manufactured previous to March 1, 1999.

This engine installed on Aerostar N26DS, serial number 61P-0703-7963337, in the left hand position after major overhaul All new lord engine mounts installed. Installed factory new Skytec lightweight starter under FAA-PMA PQ852SW, PN: 149-24PM, SN: F4P-180305.

Installed inconel front and rear exhaust system from engine removed from this aircraft. All new exhaust nuts and PN: 77611 "no-blow" gaskets installed at this time. Installed serviceable turbos with 134.9 hours since overhaul. Installed turbo controller with 140.4 hours since overhaul by Aerostar Aircraft. Installed wastegate actuator with 1343.5 since overhaul. Installed serviceable wastegates with 82.5 hours time in service since overhaul by Aerostar Aircraft. Replaced 3 ea. turbo crossover linkage high temp stainless rodends with new. Replaced left and right COR-4 bearings with new. Performed visual inspection of tailpipes, no defects found.

Installed serviceable alternator with 1278.2 hours since overhaul. Installed prop governor with 738.5 hours since overhaul. Installed magnetos with 82.5 hours since overhaul. Installed serviceable vacuum pump with 159.5 hours since new. Replace alternator and air-conditioner compressor belts with new. Replaced components of propeller de-ice brush blocks as necessary. (continued next page)

(continued from previous page)

Installed serviceable fuel servo with 317.5 hours since overhaul by B&S. Installed new fuel transducer PN: 700900-1 for JPI EDM-760.

Oil serviced with 12 quarts Aeroshell semi-synthetic 5W-15. New oil filter CH48110-1 installed. This engine has been inspected in accordance with a 100 hour inspection and found to be airworthy on this date.

Larry L. Brown

A&P 2137044 175

7/10/2006

SKIES END GROUND SUPPORT INC.

N26DS

Date: 08/11/06

RIGHT ENGINE LOGBOOK ENTRY

Hobbs: 931.7

Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A 

Kenneth M Ruggiano A&P156447547 IA

SKIES END GROUND SUPPORT INC.

N26DS

Date: 08/26/06

RIGHT ENGINE LOGBOOK ENTRY

Hobbs: 941.5

Make: Lycoming Model: 10-540-S1A5 MM S/N: L-13828-48A

Rigged Rt fuel servo R&R Rt. Magneto RT Engine (exchange unit installed) SN:H289159FR Trouble shoot Rt. Engine #4 cyl. Egt/cht probe (tightened 

Kenneth M Ruggiano A&P156447547 IA



# SKYS END GROUND SUPPORT INC.

N26DS

Date: 10/14/06

RIGHT ENGINE LOGBOOK ENTRY

Tack: 956.7

Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A

TT: 1504 TSO:50.00

run to warm oil Removed top & Bottom Cowling the engine Drained engine oil with samples R&R Engine oil filter R&R Turbo oil filter after disast ambly inspection and cleaning Cleaned air oil separator Serviced the engine with 10 Qt aeroshell 15w50 & 1 each bottle camguard Reversed Rt engine 

Kenneth M Ruggiano A&P156447547 IA

# SKYS END GROUND SUPPORT INC.

N26DS

Date: 12/9/06

RIGHT ENGINE LOGBOOK ENTRY

Tack: 967.1

Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A

TT: 1514.4 TSO:60.4

Kenneth M Ruggiano A&P156447547 IA

# SKYS END GROUND SUPPORT INC.

N26DS

Date: 3/22/2007

RIGHT ENGINE LOGBOOK ENTRY

Hobbs: 968.1

TSO:61.4

Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TT: 1515.4 Annual inspection Compression Cyl# 1;78 2:77 3:78 4:78 5:80 6:79, Checked mag timing, induction air filter, sparkplugs, exhaust fore leaks, cracks, security. Checked turbochargers security & ducting. Checked waste gates for smoothness of operation. Complied with ADs 2002-26-01, Ref AD compliance for details. I certify that I have 

Kenneth M Ruggiano A&P156447547 IA



# SKYS END GROUND SUPPORT INC.

N26DS

Date: 11/19/07

RIGHT ENGINE LOGBOOK ENTRY

Tack: 990.2

TT: 1537.5 TSO:83.5 Make: Lycoming Model: 10-540-S1A5 MM S/N: L-13828-48A

R&R Right Fuel Servo for over hall R&R Rt. waist gate on Rt. engine for inspection (no discrepancy) R&R waist gate actuator R&R Rt. Intake air box to remove waist gate actuators. Removed old waist gate cross shaft installed new waist gate actuator pivot bearings both engines Installed new waist gate actuator cross shafts with pillow block Assy. Installed new waist gate push rod rod ends 4 each on Rt. Engine. Rigged waist gate system Resealed waist gate actuator R&R Rt. Engine driven fuel pump (exchange overhaul unit RG9080A/M S/N D-7951 R&R Propeller governors for overhaul Rigged engine controls Set 

Kenneth M Ruggiano - A&P156447547 IA

March Mr. Regard

#### SKYS END GROUND SUPPORT INC.

N26DS

Date: 2/20/08

RIGHT ENGINE LOGBOOK ENTRY

Tack: 996.6

Make: Lycoming Model: IO-540-S1A5 MM TT: 1543.9 TSO:89.9 S/N: L-13828-48A

Trouble shot Engine oil leak R&R Vacuum pump Rt engine FOM R&R injector FOM R&R engine oil filter FOM Installed serviceable oil filter adapter with new gasket Changed engine oil and oil filter Cleaned waste gate control oil filter Cleaned crank case breather oil separator filter Ground run OK Sent oil ample 

Kenneth M Ruggiano A&P156447547 IA

Date: 7/2/2008

RIGHT ENGINE LOGBOOK ENTRY

Hobbs: 1004

Make: Lycoming Model: IO-540-S1A5 MM

TT: 1551.3 S/N: L-13828-48A

TSO:97.3

inspection Compression Cyl# 1:79 2:78 3:79 4:78 5:79 6:79 Checked mag timing, induction air filter, sparkplugs, exhaust fore leaks, cracks, security. Checked Chargers security & ducting. Checked waste gates for smoothness of operation. & lubed. Complied with ADs 2002-26-01, 2008-14-07. Ref AD compliance for details. I 

Kenneth M Ruggiano A&P156447547 IA

TOTALS-Carry forward to next page

# SKYS END GROUND SUPPORT INC.

N26DS

RIGHT ENGINE LOGBOOK ENTRY Hobbs: 1008 Date: 8/17/2008 Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TSO:101.3

Kenneth M Ruggiano A&P156447547 IA

# SKYS END GROUND SUPPORT INC.

N26DS

RIGHT ENGINE LOGBOOK ENTRY Hobbs: 1017.9 Date: 2/18/2009 Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TT: 1472.8 TSO:111.2

Annual inspection: Compression Cyl # 1:79 2:78 3:79 4:78 5:79 6:79. Checked mag timing, induction air filter and sparkplugs. Checked exhaust for leaks, cracks and security. Checked turbochargers security & ducting. Checked waste gates for smoothness of operation. Lubed waste gates. Oil change: drained oil, replaced engine oil filter, cut open old filters & checked for contaminants - none found. Serviced engines with 12 quarts Aeroshell 15W50 & 1bottle camguard Cleaned turbo control oil filter and air-oil separator. Lubed turbo-control linkage. Ground run for leak check and turbo operation. Complied with ADs 2002-26-01, 2008-14-07. Ref AD compliance for details. I certify 

Kenneth M Ruggiano A&P156447547 IA

# SKYS END GROUND SUPPORT INC.

N26DS

RIGHT ENGINE LOGBOOK ENTRY Hobbs: 1017.9 Date: 10/11/2009 S/N: L-13828-48A TSO:157.3 Make: Lycoming Model: IO-540-S1A5 MM TT: 1518.9

Kenneth M Ruggiano A&P156447547 IA

Mund hu ham

# SKYS END GROUND SUPPORT INC.

N26DS

RIGHT ENGINE LOGBOOK ENTRY Date: 2/16/2010

Hobbs: 1064.1 TSO:105.6 Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TT: 1559.6

Annual inspection: Compression Cyl # 1:77 2:78 3:78 4:78 5:79 6:79 Checked magneto timing, induction air filter and sparkplugs. Checked exhaust for leaks, cracks and security. Checked turbochargers security & ducting. Checked waste gates for smoothness of operation. Lubed waste gates. Removed 8 each gasket type CHT probes and installed 7 each CHT well probes and 1 each adapter probe (from JPI) Complied with ADs 2002-26-01, 2008-14-07. Ref AD compliance for details. I certify that I have inspected this 

Kenneth M Ruggiano A&P156447547 IA

March My Thomas

# SKYS END GROUND SUPPORT INC.

N26DS

RIGHT ENGINE LOGBOOK ENTRY Date: 6/22/2010

Hobbs: 1087.3

TSO:128.8 Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TT: 1582.8 

Kenneth M Ruggiano A&P156447547 IA

Manney Branch

# SKYS END GROUND SUPPORT INC.

N26DS

Date: 10/31/2010

RIGHT ENGINE LOGBOOK ENTRY

Hobbs: 1119.5

Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TT: 1615 TSO:161

Ground run to warm oil. Drained engine oil. Replaced engine oil filter - cut open & inspected with no contaminates found. Engine serviced with 12 quarts Aeroshell 15W-50 and one bottle Camguard. Removed, disassembled, cleaned, inspected and reinstalled turbo oil filter. Removed, disassembled, cleaned, inspected and reinstalled air-oil separator

Kenneth M Ruggiano		47 IA
	THE REAL PROPERTY.	SUB-TOTALS this page
		TOTALS-Carry forward to next page

# SKYS END GROUND SUPPORT INC. **N26DS** Hobbs: 1119.5 RIGHT ENGINE LOGBOOK ENTRY Date: 2/7/2011 TSO:161.0 Make: Lycoming Model: 10-540-S1A5 MM S/N: L-13828-48A TT: 1615 · al inspection: Compression Cyl # 1:77 2:78 3:78 4:78 5:79 6:79 Checked magneto timing, induction air filter and sparkplugs. Checked exhaust for leaks, cracks and security. Checked turbochargers security & ducting. Checked waste gates for smoothness of operation. Lubed waste gates. Removed 8 each gasket type CHT probes and installed 7 each CHT well probes and leach adapter probe (from JPI) Complied with ADs 2002-26-01, 2008-14-07. Ref AD compliance for details. I certify that I have inspected this Kenneth M Ruggiano A&P156447547 IA SKYS END GROUND SUPPORT INC. N26DS Hobbs: 1159.7 RIGHT ENGINE LOGBOOK ENTRY Date: 10/17/2011 TSO:201.2 Make: Lycoming Model: IO-540-S1A5 MM Kenneth M Ruggiano A&P156447547 IA SKYS END GROUND SUPPORT INC. Hobbs: 1160.5 RIGHT ENGINE LOGBOOK ENTRY Date: 1/15/2012 Make: Lycoming Model: 10-540-S1A5 MM Kenneth M Ruggiano A&P156447547 IA N26DS Hobbs 1166.4 435/723-3469 02/2/12 The Flight Shop, Inc. RH Engine 1. Change oil Shell 15-50; 2. Change oil filter; 3. Clean screen; 4. Repair OEM CHT; 5. Replace one prop brush and rework starter; 6. Replace oil press spring; 7. Clean and lube wastegate & re-rig; 8. Clean actuator filter; 9. Install adel clamp on main oil cooler lines. I certify that this engine has been inspected in accordance with an annual inspection and found to be in airworthy condition. AP1856924IA William R. Bridges SKYS END GROUND SUPPORT INC. N26DS Date: 12/5/2012 RIGHT ENGINE LOGBOOK ENTRY Hobbs: 1199.9 Make: Lycoming Model: IO-540-S1A5 MM S/N: L-13828-48A TSO:241.4

mount inspection: Compression Cyl # 1:79 2:78 3:79 4:79 5:79 6:79 Replaced left magneto with SN: A-11130 and Rt: A-11124 set timing, cleaned induction air their and park blugs. Checked exhaust for leaks, cracks and security. Checked turbochargers security & ducting. Checked waste gates for smoothness of operation. Lubed waste gates Complied with Aths Ref AD compliance for detail. I certify that have inspection and determined it to be in an airworthy

TOTALS-Carry forward to next page

A&P13644754

Kenneth M Ruggiano

TT: 1695.4

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK	
				TOTALS brought forward from previous page	
	Champion oil Replaced all pressure refer	ne oil, and refilter P/N CH fuel injection ence line. Residual each che geant	emoved oil fil 48110-1, and nozzle O-rin placed left har cks, no faults	N26DS  1225.8 Hobbs S/N L-13828-48A  Iter. Cut filter open to check for abnormalities, none found. Installed new serviced Engine with 11qts. Aeroshell 15W50 oil and 16ozs. ASL Camguardings. Replaced all hoses from fuel injection collar to manifold upper deck and turbo rod end at turbo using part number 980044-507 adjusted to spec's found for work performed.	
ing sign					

TOTALS-Carry forward to next page

6. hem J. Remarks Approxing national aviation authority/country 2965 PRO ENG OF A Pro Aero Engines Inc., 4. Appro 3. Remarks 15. Authorized signature ALL ALL affices that the items identified above were manufactured in conformity OVERHAUL BEEN Non approved design data specified in block 13 Approved sesign data and are in condition for safe operation design data and are in condition for safe operation AIRCRAFT Transport Canada organization name and address Approxing national aviation authority/country THE APPLICABLE D CCESSORIE EMBODIED 0 RANKCAS 2965 Airport Road, Kamloops, BC Transports Canada MANUAL ENGINE S O H . DETAIL ERVICE TIME 18. Date (dd/mmm/yyyy) NEW D SS Manuel Approval ref. No 8. Part No. EMBL IO-540-S1A5 12 S CYLINDERS CONTINUED 18. Date (dd) 16. Certificate/Approval ref. No. NO BULLETINS AUTHORIZED RELEASE V2B 7W8 Canada WAS FILE TCCA 24-0078 OVERHAULED P/N UNDER MM AND 0 Certifies that, except where otherwise specified in block 13, the work identified in Authorized signature CERTIFICAT AULED AND 05K21118 S AIRWORTHINESS JAMIE WORK 9. Eligibilit 20. Authorized JAMIE N Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. 8 S/N m CHARLTON ORDER 10. Qty. TESTED 5. Work order/contract/invoice CHARLTON Other regulations specified in block 13 CAR 571.10 Maintenance release. Form Tracking No. E43606-1-2-3-4-5-6 L-13828-48A #= **E43606 E43606 E43606** DIRECTIVES 21. Certificate/Approval ref. No. 23. Date (dd/mmm/yyyy APR TO MANUFACTURER'S 105 DATE OVERHAULED INSTALLED. AMO 15-82 SCA PAEI SCA PAEI - #8 AMO 15-82 HAVE APRIL # 00 111/05

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TOTAL TIME SERVICE TOTAL SINCE OVERHAUL

DATE

DESCRIPTION OF WORK PERFORMED -- SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK

Page No

17. Name	Approved design data and are in condition for safe operation.  Non approved design data specified in block 13.	OF AIRWORTHINESS AS PER WORK ORDER # E43606.  14. Conflict that the thems identified above were manufactured in conformity to:	IJ. Remarks IO-5	2965 AIRPORT ROAD, KAMLOOPS  6 Item 7. Description 8. Part No.	
16. Certificate/Approval ref. No.  20. Authorized signature  18. Date (dd/maga/yyyy)  22. Name  JAMIE CHARLTON		ENGINE OVERHAULED AND TESTED IN ACCORDANCE WITH THE MANUFACTURER'S DESIGN DATA AND APPLICABLE STANDARDS OF AIRWORTHINESS AS PER WORK ORDER # E43606.	-540-S1A5 MM VARIOUS 1 L-13828-48A	, BC V2B 7W8 AMO # 15-82	AUTHORIZED RELEASE CERTIFICATE
AMO 15-82 SCA PAEI - #8  23. Date (did/mmm/yyy) APRIL 11/05		PPLICABLE STANDARDS	OWERHAUL	E43606	E E43606

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RATING PAGES F

1. This document does not constitute authority to install the part.

2. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in Block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in Block 1.

3. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, the aircraft technical records must contain an installation certification issued in accordance.

User/Installer Responsibilities

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09935 W O DAD	KAMLOOPS, B.C. V2B 7W8		
W.O. PAP	46824	Page:	2
QTY PART NUMBER.	DESCRIPTION.		
	DESCRIFTTON.		
20 MS35333-42			
20 MS35333-42 1 MS9144-01	WASHER AN936A616		
122 NAS1149F0463P	GASKET		
60 NAS1149F0563P	WASHER FLAT 1/4		
20 NAS1149F0663P	WASHER FLAT		
12 QS100-M6S	WASHER FLAT 3/8 CLAMP		
4 SA638172			
56 SL-STD-1925	BUSHING - MAG DRIVE SCREW		
6 SL-STD-2180	HOSE		
1 SL-STD-2209	SCREW		
1 SL1028-B 12 SL12186	BALL		
	NUT - CON ROD		
8 SL14820 1 SL19340KIT1	RING - RETAINING CWT		
24 SL383-B	CAMSHAFT KIT		
1 SL53E19600	NUT		
8 SL71907A	VERNATHERM VALVE		
16 SL72075	WASHER COUNTERWEIGHT SEAL		
8 SL72091	SEAL		
12 SL72626A	SHAFT		
2 SL73648	ROLLER		
12 SL74309A	BEARING - CON ROD		
12 SL74389 2 SL74887	BUSHING		
2 SL74887 12 SL75060	SPACER		
2 SL76788	CON ROD BOLT		
4 SLMS49005-2	ROLLER		
2 STD-1227	PLUG		
1 STD-1737	WASHER PINC THE		
2 STD-1882	RET RING - FUEL PUMP IDLER SCREW		
4 STD-1901	SCREW		
1 STD-2168	NUT IDLER GEAR SHAFT		
1 STD-2231	RING-INTERNAL RETAINING		
6 STD-2249	NUT		